

# Sauerkraut and sauerkraut juice fermented spontaneously using mineral salt, garlic and algae

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The use of mineral salt in natural fermentation of white cabbage into sauerkraut and sauerkraut juice, in order to evaluate whether the amount of NaCl could be lowered, was studied. Mineral salt differs from ordinary salt because NaCl is partially replaced by KCl. In the fermentations mineral salt was used in various amounts (0.8–1.5%) and in combination with garlic and algae. The final NaCl concentrations in these fermentation trials were 0.5–0.9%. Fermentations were also carried out with cabbage sliced to different degrees. The sauerkraut juice fermented by using 0.8% mineral salt (0.5% NaCl) was found to have the best sensory quality. The yield of sauerkraut juice increased as the coarseness of the cabbage mix decreased.

*Key-words:* sauerkraut, sauerkraut juice, salt, garlic, algae and seaweed

## Introduction

Fermented sauerkraut has a long history and is generally considered to be a health promoting product. Traditional sauerkraut fermentations have usually been carried out in the presence of rather high NaCl amounts. However, consumers who want to eat health promoting products prefer products with low sodium content.

The fermentation of white cabbage into sauerkraut traditionally proceeds in the presence of NaCl. There are reports on using different salt concentrations (Delanoë and Emard 1971, Gangopadhyay and Mukherjee 1971, Mayer et al. 1973, Niven 1980). Low percentages of NaCl have been used in natural sauerkraut fermentations by Tolonen et al. 2002 and Viander et al. 2003. Sauerkraut fermentations with lowered salt percentages have also been studied by Pederson 1940, Fleming and

McFeeters 1985, Trail et al. 1996, Johanningsmeier et al. 2007, Martinez-Villaluenga et al. 2009, Penas et al. 2010). Sauerkraut has been prepared utilising hydrolysed protein and a salt content of 1.0 - 4.5% (Hsu et al. 1984, Wedral et al. 1985). A patent has been worked out for making sauerkraut where part of the normally added salt is replaced by an alcohol/acid mixture (Owades 1991). Delclos (Delclos 1992) has studied the use of a reduced NaCl concentration in combination with lactic acid bacteria starter cultures, the NaCl concentration being 1%. Kimchi is traditionally produced by using NaCl, but there have been studies on replacing part of the NaCl with KCl (Choi et al. 1994).

In this study we have further optimised the use of mineral salt (containing 28% KCl and 57% NaCl) in natural fermentation of white cabbage. Various amounts of mineral salt (0.8–1.5%) were used with final NaCl concentrations of 0.5–0.9%. Fresh garlic was used in combination with 0.8% mineral salt. Garlic extract is known to inhibit the growth of moulds (Sutabhaha et al. 1992). Vacame algae in combination with 0.8% mineral salt were also used. It has been reported that fresh edible seaweeds can be preserved by lactic acid fermentation and that the juice may be drained off at the end of the fermentation and replaced by sauerkraut juice to improve the sensory quality (Oltz and Hubert 1990). In this study white cabbage was also cut into slices of different size and fermented using 0.8% mineral salt to study the impact of the coarseness of the cabbage on the resulting yield of sauerkraut juice.

## Material and methods

### Fermentation trials

In the first fermentation trial the amounts of mineral salt used were 0.8%, 1.2% and 1.5%. The treatments were carried out in duplicate. The sliced white cabbage (cultivar Nosomi) was fermented in steel vessels. Mineral salt was mixed with the sliced

cabbage, the slices were pressed tightly together and covered with a plastic film, on which water was poured to inhibit air from entering the cabbage mixture and CO<sub>2</sub> from escaping from the mixture. The amount of sliced cabbage per vessel was 2.5 kg. Fermentations were carried out at 20 °C.

In the second fermentation trial the amount of mineral salt was 0.8%. Fresh domestic garlic (0.2%) or Vacame algae from Japan (1%) was added to the sliced cabbage (cultivar Nosomi). The treatments were carried out in duplicate. One duplicate treatment was used as a control and contained neither garlic nor algae. Mixing of the salt, pressing of the cabbage mix (2.5 kg) and other fermentation conditions were as described above.

In the third fermentation trial 0.8% mineral salt was used and white cabbage (cultivar Erdeno) was cut into slices of various sizes. The treatments were carried out in duplicate. The sizes of the slices were approximately: 1 mm × 1 mm, 2 mm × 10 mm and 3 mm × 40 mm. The sliced cabbage (1 kg) was fermented in glass vessels and the fermentation conditions were as described above.

Mineral salt containing 28% KCl and 57% NaCl was used in all fermentation trials. The mineral salt (Pansuola®) contains 57% sodium chloride, 28% potassium chloride, 12% magnesium sulphate, 2% lysine hydrochloride, 1% silicon dioxide and 0.0036% potassium iodide. The mineral salt has been produced for and marketed by Oriola Oy (Espoo, Finland).

### Sampling

Samples were taken regularly during the fermentation processes by using sterile pipettes. To get representative samples, equal volumes of cabbage juice were taken from three different places in the fermentation vessels from a depth of approximately 5 cm. The three samples were mixed into one sample. When the samples were taken the plastic film covering the cabbage mixture was partly carefully removed avoiding water from entering the cabbage mixture.

### Microbiological analyses

Lactic acid bacteria were enumerated by cultivation on M.R.S nutrition medium (Biokar Diagnostics, France or Difco Labs, USA) containing 0.02% sodium azide and 1.5% agar for 2–3 days at 30 °C. Yeasts and moulds were grown on Yeast extract glucose chloramphenicol agar (Difco Labs, USA) for 7 days at 25 °C. All microbiological analyses were carried out either in duplicate or triplicate.

### Sensory evaluation

The sensory quality of the sauerkraut juices was evaluated by a taste panel consisting of 5 trained persons. A scale of 1-5, where number 1 refers to not acceptable and number 5 to excellent taste and quality, was used in the evaluation. The quality scale of Karlsruhe was used (Tuorila and Hellemann 1993).

### Chemical analyses

The pH of the cabbage juice was measured by using a pH-meter (RadiometerPHM93, Radiometer Analytical, Denmark) during the fermentation. Total acidity, given as total lactic acid, was measured by titration using 0.1 N NaOH with phenolphthalein as indicator. All chemical analyses were carried out either in duplicate or triplicate.

## Results

### Optimisation of mineral salt concentration in sauerkraut fermentation

The decrease in pH was more rapid in the treatments in which 1.5% mineral salt was used compared to the pH drop in the treatments with 0.8% mineral salt. The titratable acidity increased more rapidly during the fermentation process when using 1.5% mineral salt (Fig. 1). In the fermentations with

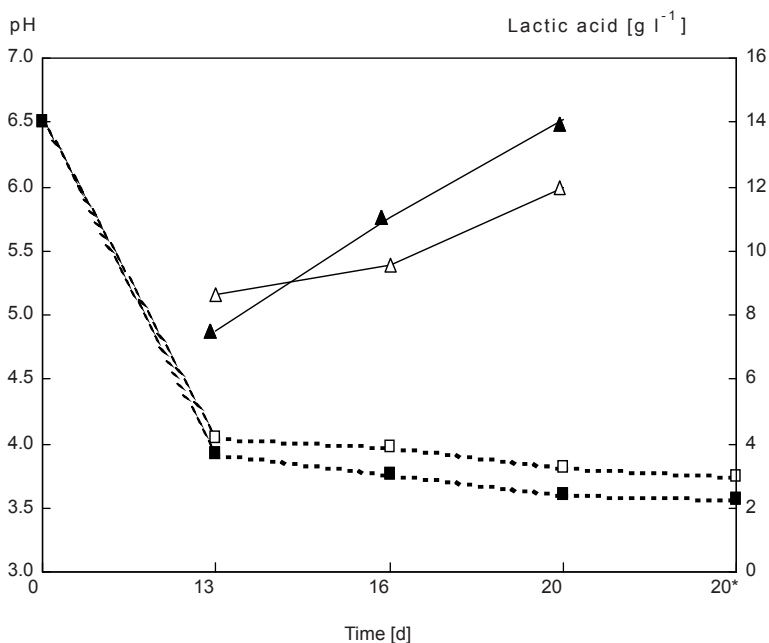


Fig. 1. Change of pH (squares) and amount of lactic acid (triangles) during spontaneous fermentation of sauerkraut at 20 °C using mineral salt. The symbols refer to the used mineral salt concentrations: 0.8% mineral salt (□ △), 1.5% mineral salt (■ ▲). Asteriks (\*) refers to pressed sauerkraut juice. Mean values of two parallel samples are shown.

0.8% and 1.2% mineral salt pH was similar in all pressed sauerkraut juices. In the treatments with 1.5% mineral salt the pH of the pressed juices was somewhat lower compared to the juices produced by fermentation with 0.8% and 1.2% mineral salt.

The number of lactic acid bacteria was highest and the number of yeasts and moulds was lowest in

the fresh sauerkraut juices resulting from the treatments with 1.5% mineral salt (Fig. 2, 3).

The sensory evaluation of the sauerkraut juices showed that the best sensory quality was obtained by fermentation with 0.8% mineral salt (4-5 scores). This treatment resulted in a very smooth-tasting juice.

Lactic acid bacteria cfu ml<sup>-1</sup> x 10<sup>6</sup>

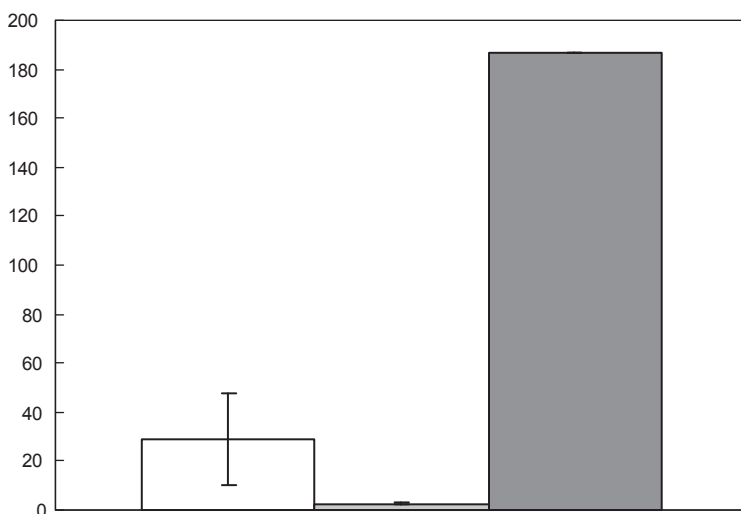


Fig. 2. Number of lactic acid bacteria in sauerkraut juice enumerated immediately after the juice was pressed after spontaneous fermentation at 20 °C for 20 days using mineral salt. The bars refer to the mean values and standard deviations of bacterial colony forming units (cfu) in three parallel juice samples of juices with three different mineral salt concentrations: 0.8% mineral salt (□), 1.2% mineral salt (■) and 1.5% mineral salt (■).

Yeast and moulds cfu ml<sup>-1</sup>

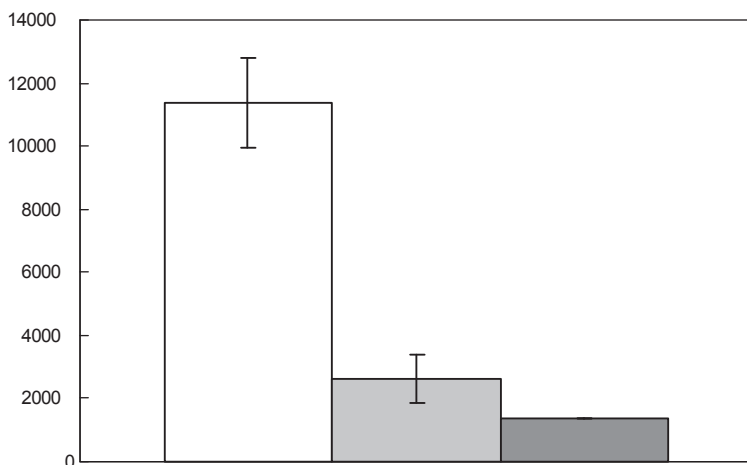


Fig. 3. Number of yeasts and moulds in sauerkraut juice pressed after spontaneous fermentation at 20 °C using mineral salt. The bars refer to the mean values and standard deviations of colony forming units (cfu) of yeasts and moulds in three parallel juice samples of juices with three different mineral salt concentrations: 0.8% mineral salt (□), 1.2% mineral salt (■) and 1.5% mineral salt (■).

## Garlic and algae supplements

When 0.8% mineral salt was used in combination with 0.2% fresh garlic pH decreased somewhat more rapidly compared to the treatments with 1% Vacame algae. The pH decreased most rapidly at the beginning of the control fermentations with no addition of either garlic or algae (Fig. 4).

The titratable acidity increased more slowly in the treatments with garlic and algae compared to the control fermentations. At the end of the fermentations the titratable acidity was highest in the treatments with garlic (Fig. 4).

The number of yeasts and moulds was lowest in the treatments with fresh garlic and highest in the control fermentations (Fig. 5).

The sensory evaluation of the sauerkraut juices showed that the sauerkraut juices having the best taste were the juices obtained from the treatments with added garlic (3–4 scores) and the control (4–5 scores) sauerkraut juices. The taste panel did not find the juices produced from the fermentations with algae (2 scores) very appealing, even though they were considered acceptable.

Fig. 4. Change of pH (squares) and amount of lactic acid (triangles) during spontaneous fermentation of sauerkraut at 20 °C using mineral salt with addition of garlic or Vacame algae. The symbols refer to the used mineral salt concentration in combination with garlic or Vacame algae: 0.8% mineral salt + 0.2% garlic (□△), 0.8% mineral salt + 1% Vacame algae (■▲) and 0.8% mineral salt with no added garlic nor Vacame algae (■▲, control fermentation). Mean values of two parallel samples are shown.

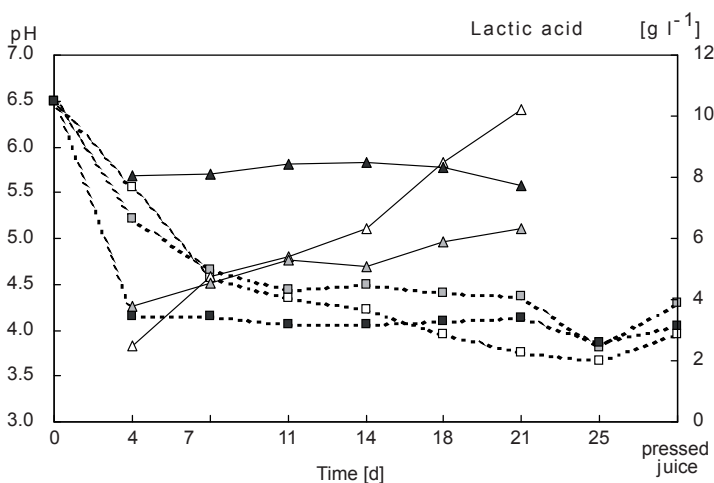
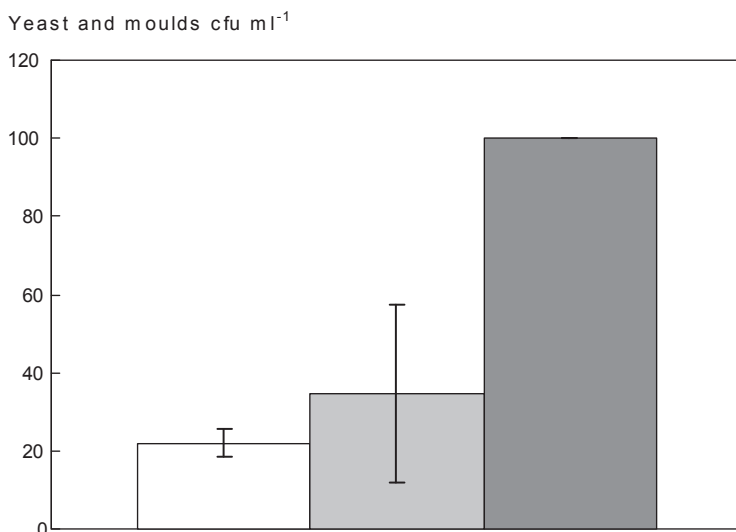


Fig. 5. Number of yeasts and moulds in sauerkraut juice pressed after spontaneous fermentation at 20 °C using mineral salt. The bars refer to the mean values and standard deviations of colony forming units (cfu) of yeasts and moulds in three parallel juice samples of three different juices with 0.8% mineral salt in combination with garlic or Vacame algae: 0.8% mineral salt + 0.2% garlic (□), 0.8% mineral salt + 1% Vacame algae (■) and 0.8% mineral salt with no added garlic nor Vacame algae (■, control fermentation).



### Cabbage slicing

The pH decreased rather similarly in all treatments, except for a somewhat slower decrease at the beginning of the treatments in which the cabbage was sliced into a very fine mix (approximately 1 mm × 1 mm). The titratable acidity increased most in the treatments with the cabbage shredded into a very fine mix (Fig. 6).

The highest yield of pressed sauerkraut juice was obtained from the treatments with the cabbage cut into a very fine mix (1 mm × 1 mm) being nearly 80%. When the size of the cabbage slices was 2 mm × 10 mm and 3 mm × 40 mm the yield of pressed sauerkraut juice was 70% and 60% respectively.

### Discussion

The preliminary results of this study show that it is possible to produce sauerkraut and sauerkraut juice by natural fermentation using mineral salt (0.8%,

1.2% and 1.5%) with final NaCl concentrations of 0.5%, 0.7% and 0.9%. All the sauerkraut juices were found to have a smoother taste compared to sauerkraut juices produced by using ordinary salt. However, the preliminary sensory evaluation of the sauerkraut juices showed that the best sensory quality was obtained by fermentation using 0.8% mineral salt resulting in a very smooth-tasting juice. On the other hand the number of lactic acid bacteria was highest when 1.5% mineral salt was used in the fermentation trials and the number of yeast and moulds was lowest in these trials. Although the used mineral salt amounts were low the fermentation process proceeded well and the pH decreased to the desired level, pH 3.8 in a time of 20–25 days. The highest yield of pressed sauerkraut juice was obtained from the treatments where the cabbage was cut into a very fine mix, the cabbage slices being approximately 1 mm × 1 mm.

The preliminary sensory evaluation results show that it is possible to produce sauerkraut and sauerkraut juice with low sodium content with garlic and algae supplements. Consumers who want to consume fermented vegetable products with low sodium content would perhaps find these kinds of products interesting.

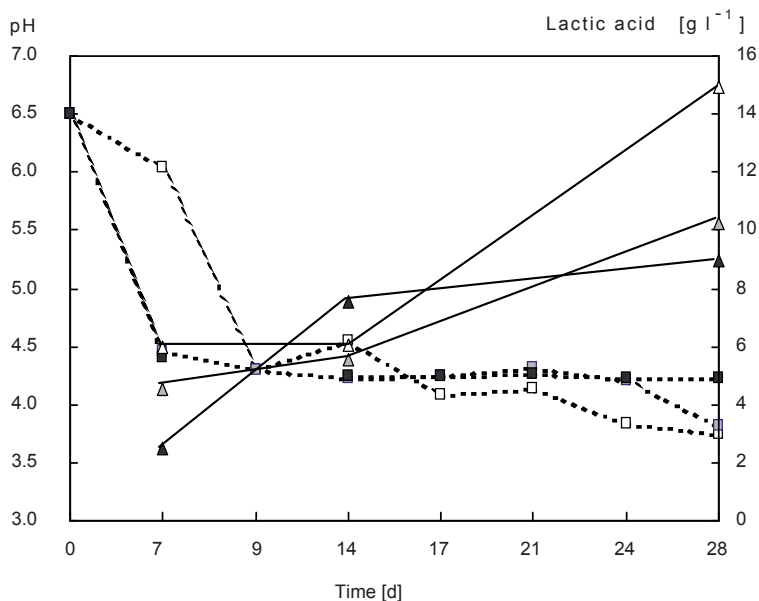


Fig. 6. Change of pH (squares) and amount of lactic acid (triangles) during spontaneous fermentation of sauerkraut at 20 °C using 0.8% mineral salt. The symbols refer to the different sizes of the fermented cabbage slices: 1 mm x 1 mm (□△), 2 mm x 10 mm (■▲) and 3 mm x 40 mm (■▲). Mean values of two parallel samples are shown.

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